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Polymer Concrete Underground Enclosure Cover

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Author

Miguel J. Rios Lopez, PE (Lic. 16636)
General Engineer, Distribution Standards & Materials

Signature and Date

Mar 20, 2025

Reviewer

Rodolfo A. Flores Ortiz, PE (Lic. 27131)
Senior Engineer, Distribution Standards & Materials

Signature and Date

Mar 20, 2025

Approver

Ricardo Castro Gómez, PE (Lic. 12135)
Manager, Distribution Standards & Materials

Signature and Date

Mar 20, 2025

Management Approval (If apply)

Approver

Name
Position

Signature and Date

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Version History

Version	Date	Revision Comments
01	Jul. 13, 2022	PREPA to LUMA format for Items 038-01976, 038-01954 & 038-01992.
02	Mar. 20, 2025	General format modifications. Sections 3, 4, 5, 8, and 9 modified. Table of Compliance updated. Document name was changed.



Item Version History

Warehouse Catalog #	Asset Suite #	Version	Date
038-01976	58493	5	03/20/2025
038-01954	58491	5	03/20/2025
038-01992	58495	5	03/20/2025



1. Introduction

This is a general specification that covers the minimum requirements for polymer concrete underground enclosure covers to be used in the distribution system in Puerto Rico. Further information will be provided by LUMA Energy at the time of order placement and will provide information on site specific conditions, quantity, and other requirements. This document includes the general electrical and mechanical characteristics of the equipment/material.

2. Special Requirements

Samples shall be furnished as requested by LUMA Energy. Vendors that have supplied this equipment/material to LUMA in previous orders will not have to furnish samples at bid opening. The equipment/material will be received at LUMA's general warehouse (011) at Palo Seco, Puerto Rico. Shipping will include transportation and unloading at the indicated warehouse.

3. Literature

- 3.1. Descriptive and technical literature must be supplied by the vendor at time of bidding. This literature must include, but is not limited to, details of material, drawings, documented testing, and instructions for use and installation. **The literature must be an official document from and certified by the manufacturer.** Failure to submit documents on time and duly certified by the manufacturer will cause bidder disqualification.
- 3.2. If required by LUMA, final drawings and documentation shall be submitted by the vendor before the manufacturing and shipping process for approval.

4. Compatible with

For compatible manufacturer and model see Table 1. These models are examples of the equipment/material described in this document and do not represent a preference. LUMA will evaluate equally any model not listed here during any acquisition event.

5. Markings

- 5.1. Containers shall be marked outside with LUMA Energy's purchase order and item number.
- 5.2. Individual package(s) shall be clearly marked with manufacturer name and item information (part number, serial number, quantity, etc.).
- 5.3. Packaging labels and tags shall be waterproof.

6. Packaging

- 6.1. All equipment/material shall be packaged and marked in such a way as to facilitate handling and protection from damage and that the receiving warehouse can readily identify it and send it, in one complete unit, to a field location without opening crates or boxes to sort items and/or parts.
- 6.2. A list of all parts included in the container and/or package must be provided at the time of delivery so that the receiving personnel can verify that everything requested is present, avoiding any delay in the receiving process.

7. Number Per Package (Logistics)

- 7.1. Standard unit of purchase: Each
- 7.2. Standard package as per Table 2 or as required by LUMA.

8. Acceptance Criteria

- 8.1. Test required: Certified by qualified external laboratories.
- 8.2. Product shall be manufactured in accordance with the latest issue below (section 8.3). When conflicts occur between purchaser's specifications and the latest issue below, the purchaser's specification shall prevail.
- 8.3. Latest applicable codes, standards, and other regulations:
 - a. ANSI/SCTE 77: Underground enclosure integrity. Must meet TIER 15
 - b. ASTM D-543: Standard practices for evaluating the resistance of plastics to chemical reagents.
 - c. ASTM D-570: Standard test method for water absorption of plastics.
 - d. ASTM D2444: Standard practice for determination of the impact resistance of thermoplastic pipe and fittings by means of a tup (Falling Weight).
 - e. ASTM G-154: Standard practice for operating fluorescent ultraviolet (UV) lamp apparatus for exposure of nonmetallic materials.
 - f. UL 94: Test for flammability of plastic materials for parts in devices and appliances.
 - g. UL 746A: Polymeric material short term property evaluation
- 8.4. If any other standard different from the ones indicated in this document is used, the supplier must provide information showing compatibility with the required ones.

9. Description

- 9.1. Underground enclosure covers as replacement part for specific enclosures to be used on non-deliberate traffic applications like green areas, and sidewalks.
- 9.2. The cover must be made of precast polymer concrete reinforced with fiberglass.

- 9.3. The cover must be compatible with the box where it will be installed on. See Table 1 as reference.
- 9.4. Must include two (2) 3/8" - 16 TPI full thread, tamper resistant, stainless steel, penta-head bolts with two (2) 3/8" stainless steel flat washer to secure the cover into the box. The bolt length will depend on the type of box.
- 9.5. Enclosure's covers dimensions and weight are shown in Table 2.
- 9.6. The cover top must have skid resistance surface.
- 9.7. The bottom surface of the cover must have a smooth finish and be free from imperfections and deformations.
- 9.8. The cover must have pull slots with a center pin. See Table 2 for slot quantity and bolt diameter.
- 9.9. Vendor must submit enclosure cover vertical load test results as per ANSI/SCTE 77 latest issue. The result must exceed TIER 15 load requirements.
- 9.10. It must be resistant to acids, alkaline, fertilizers, and most chemicals.
- 9.11. The color must be Munsell green, permanently impregnated on the concrete polymer.
- 9.12. The cover must have permanently stamped "ELECTRIC" logo and TIER number on top side.

10. Inspection

- 10.1. Upon inspection of incoming equipment/material, the purchaser reserves the right to refuse product shipments and to determine the acceptability or rejection of the product received. The supplier shall be liable for all costs incurred for a product that is rejected.
- 10.2. The acceptance of any equipment/material shall in no way relieve the vendor from his responsibility to meet all the requirements of this specification, and it would not prevent subsequent rejection if such equipment/materials were found later to be defective.

11. Proposal Information

- 11.1. Submitted proposals must include:
 - a. Technical information, drawings, and tests.
 - b. Table of Compliance completed by the bidder with reference (see Appendix 1).



12. Table 1: Warehouse and Asset Suite Identification Number

Warehouse Catalog #	Asset Suite #	Item Description	Compatible Manufacturer	Cover Model	Box which it will fit on (not included)
038-01976	58493	13" X 24", Tier 15, "ELECTRIC" logo, and tamper resistant penta-head bolt, polymer concrete top cover for underground enclosure.	Hubbell-Quazite	PG132GHA0017P	PG1324BA18
038-01954	58491	24" X 36", Tier 15, "ELECTRIC" logo, and tamper resistant penta-head bolt, polymer concrete top cover for underground enclosure.	Hubbell-Quazite	PG243GHA0017P	PG2436BA30
038-01992	58495	12-7/8" X 12-7/8", Tier 15, "ELECTRIC" logo, and tamper resistant penta-head bolt, polymer concrete top cover for underground enclosure.	Hubbell-Quazite	PC121GHA0017P	PC1212BA12

13. Table 2: Cover Characteristics

Cover Model	Length	Width	Thick	Weight	Standard Package (Qty/Pallet) *	Slots Qty & (Dimensions)
PG132GHA0017P	23.25" (59.1 cm)	13.75" (34.9 cm)	2" (5.08) cm	51 lbs. (23.13 kg)	30	2 ea. (0.5" x 4") (1.27 x 10.16) cm
PG243GHA0017P	35.625" (90.5 cm)	24" (61.0 cm)	3" (7.62) cm	115 lbs. (52.16 kg)	10	2 ea. (0.5" x 4") (1.27 x 10.16) cm
PC121GHA0017P	12.875" (32.7 cm)	12.875" (32.7 cm)	3/4" (1.91) cm	12 lbs. (5.44 kg)	60	1 ea. (0.5" x 2") (1.27 x 5.08) cm

*Package quantity shall be in coordination with Luma's requirements during the acquisition event.

— End of Specification —



Appendix



Appendix 1: Table of Compliance

Line	Description	Pass/Fail (P / F)	Comments
1	Complies with document 4350.187.		
2	Industry Standards: ANSI/SCTE 77, ASTM (D543, D570, D2444 & G154), and UL (94 & 746A).		
3	Tech. info., drawings, and tests provided.		
4	Precast polymer concrete cover reinforced with fiberglass.		
5	Compatible with the box where it will be installed on.		
6	Two SS, 3/8", 16 TPU, Penta Head Bolts included with two SS flat washers.		
7	Skid resistance top surface.		
8	Smooth finish at the bottom without imperfections nor deformation.		
9	Pull slots with a center pin as per Table 2.		
10	Resistant to acids, alkaline, fertilizers, and most chemicals.		
11	Color: Munsell green permanently impregnated on the concrete polymer.		
12	"ELECTRIC" logo and TIER number permanently stamped on the top side.		
13	TIER 15 load requirements exceed.		
14	Vertical load test results as per ANSI/SCTE 77 provided.		
15	Dimensions and weight as per Table 2.		

NOTE: This table is only a checklist for reference. The compliance must be with the complete document. Filling out the table with "PASS" won't be accepted as a compliance without the technical information required to certify it.











4350.187 Polymer Concrete UG Enclosure Cover (3-20-25)

Final Audit Report

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